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(54) THIN FILM ELECTRIC FIELD LIGHT-EMITTING DEVICE.

(57) A thin film electric field light-emitting device has a thin fluorescent film, a thin dielectric film, and electrodes for applying a voltage to the films, the thin dielectric film is composed of a dielectric expressed by the general formula AB_2O_6 , where A is a 2-valency metallic element and B a 5-valency metallic element. This dielectric is used to reduce the drive voltage without decreasing the intensity of the light emitted by the light-emitting device. Further, a composite laminate of thin dielectric films in which thin dielectric films that do not break down a self-recovery type of insulator are used, thereby causing the entire composite thin dielectric film to break down the self-recovery type of insulator in such a manner that the value of the product of the insulating breakdown electric field intensity and the specific dielectric constant is large, thereby providing a thin film electric field light-emitting device with excellent characteristics.

FIG. 1

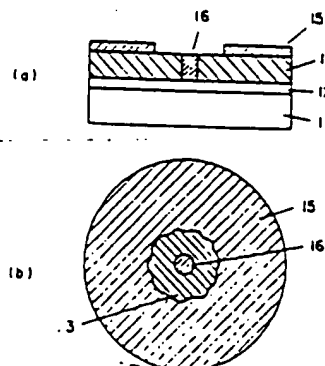
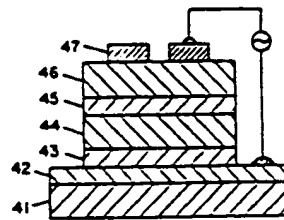


FIG. 4



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SPECIFICATION

TITLE MODIFIED
see front page

THIN FILM ELECTROLUMINESCENT ELEMENT

1 TECHNICAL FIELD

This invention relates to a thin film luminescent element producing luminescence under application of electric field.

5

BACKGROUND ART

In a thin film EL (electroluminescent) element producing luminescence in response to application of an electric field, increased brightness is attempted to be attained with such a structure in which a phosphor thin film having one or both surfaces deposited with a dielectric thin film is sandwiched between two electrode layers. The element of the structure in which the dielectric thin film is provided on one surface of the phosphor thin film is characterized by a simplified structure and a low driving voltage. The element of the structure in which both surfaces of the phosphor thin film layer are provided with dielectric thin films, respectively, is advantageous in that dielectric breakdown is difficult to occur and that brightness is significantly increased. As the phosphor material used to this purpose, there are known ZnS, ZnSe, ZnF₂ or the like added with an activator. In particular, in the

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1 case of an element employing phosphor which is composed
of ZnS as a host material and added with Mn as the
activator for light emission, brightness in the range
of 3500 to 5000 cd/m² at maximum is attained. As the
5 typical dielectric material, there may be mentioned
Y₂O₃, SiO, Si₃N₄, Al₂O₃, Ta₂O₅ and the like. The layer
of ZnS is of thickness in a range of 500 to 700 nm, has
a dielectric constant of about 9. The thickness of the
dielectric film is in a range of 400 to 800 nm and
10 has a dielectric constant in a range of 4 to 25.

When the element is driven by using an AC
voltage, the voltage applied across the element is
divided between the layer of ZnS and the dielectric thin
film, wherein a voltage on the order of about 40% to 60%
15 of the voltage applied across the electrodes makes
appearance across the layer of ZnS. The voltage
required for producing brightness thus becomes higher in
~~appearance. In the case of the element having both sur-~~
faces provided with the dielectric thin films, respec-
20 tively, brightness is produced by applying a voltage
higher than 200 V, inclusive thereof, in the pulse-
voltage driving at a frequency in the order of KHz in
the present state of art. Such a high voltage imposes a
great load on the driving circuit, involving the
25 necessity for using a special integrated circuit (IC)
capable of withstanding a high voltage and giving rise
to the problem of inexpensiveness.

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1 In this connection, it is proposed to use as
the dielectric thin film such a thin film which contains
TbTiO₃, -Pb(Ti_{1-x}Zr_x)O₃ or the like as a main component
and exhibits a high dielectric constant, with a view to
5 lowering the driving voltage. Although this type thin
film has as high a dielectric constant (hereinafter
represented by ϵ_r) as 100 or more, electric field inten-
sity at which the dielectric breakdown occurs (herein-
after represented by E_B) is as low as 0.5 MV/cm,
10 which means that the film thickness be significantly
increased when compared with that of the heretofore used
dielectric material. In the case of the element
designed for high brightness, it is required that the
thickness of the ZnS-layer be on the order of 0.6 μ m.
15 Further, from the stand point of reliability of the ele-
ment, the aforementioned dielectric thin film has to be
realized in thickness not smaller than 1.5 μ m. When
~~temperature of the substrate is high, increase in the~~
film thickness results in that growth of particles
20 within the film takes place. As the consequence, the
film becomes turbid in white, decreasing the transmit-
tivity of light. In the EL element in which such white-
turbid film is employed and which is implemented in an
X-Y matrix configuration, even a non-selected pixel
25 will become effective to scatter light emitted by
other pixels, involving the troublesome problem of
cross-talk.

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1 BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a view for illustrating a self-healing type dielectric breakdown in a dielectric layer, and Fig. 2 is a view for illustrating a dielectric breakdown in a dielectric layer which is not of the self-healing nature. Fig. 3 is a sectional view of a thin film electroluminescent element shown for the purpose of comparison with the element according to the invention, and Fig. 4 is a sectional view showing a thin film electroluminescent element according to an exemplary embodiment of the present invention. Figs. 5 and 6 are sectional views showing, respectively, other exemplary embodiments of the thin film electroluminescent element according to this invention.

15

BEST MODE FOR CARRYING OUT THE INVENTION

With the present invention, it is intended to solve the problems described hereinbefore. It is proposed according to the invention to use a dielectric layer which has a composition generally expressed by AB_2O_6 where A represents a divalent metal element, B represents a pentavalent metal element (and O represents oxygen) and which exhibits ϵ_r and E_b of large values, to thereby allow the driving voltage to be lowered without decreasing brightness of the hitherto known thin film EL element.

In an AC-driven thin film EL element, the

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1 voltage applied across the dielectric layer is repre-
sented by a product $t_i \cdot E_i$, where t_i represents the film
thickness of the dielectric thin film and E_i represents
the electric field intensity applied to the dielectric
5 thin film. The voltage applied across the phosphor thin
film becomes more effective as the value of $t_i \cdot E_i$ is
smaller. It is safe to say that t_i be in inverse pro-
portion to E_b of the dielectric thin film in order that
the element can operate stably without undergoing the
10 dielectric breakdown. Among E_i , the electric field
intensity E_z in the phosphor thin film, the dielectric
constant ϵ_z of the phosphor thin film and ϵ_y of the
dielectric thin film, a relationship of $E_i = E_z \cdot \epsilon_z / \epsilon_y$
applies valid. E_i is in inverse proportion to ϵ_y , pro-
15 viding E_z and ϵ_z to be constant. Accordingly, it can be
said that $t_i \cdot E_i$ is approximately in inverse proportion
to the product of E_b and ϵ_r . The dielectric thin film
is more advantageous with $E_b \cdot \epsilon_y$ of not high value.

The dielectric thin film expressed by the
20 general formula of AB_2O_6 and used according to the
teaching of the present invention exhibits $E_b \cdot \epsilon_y$ of a
greater value than that of the heretofore used material
and is preferable as the dielectric thin film for the EL
element. In connection with the above formula, A repre-
25 sents a divalent metal element such as Pb, Sn, Zn, Cd,
Ba, Sr, Ca and Mg, and B represents Ta or Nb. A bulk or
mass of a compound of these elements exhibit ϵ_y of a

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1 great value. By way of example, it is reported that
 ϵ_Y of PbNb_2O_6 is 300, that of PbTa_2O_6 is 300 and that ϵ_Y
 of $(\text{Pb}_{0.55}\text{Sr}_{0.45})\text{Nb}_2\text{O}_6$ is 1600. In the case of a thin
film, it is difficult to realize ϵ_Y of the same value as
5 the bulk. However, ϵ_Y of a value not smaller than 40
can be easily realized in a thin film fabricated by a
sputtering process. In addition, E_b of the thin film is
as high as 2×10^6 V/cm or more. The value of $E_b \cdot \epsilon_Y$ of
such thin film is not smaller than 80×10^6 V/cm. It
10 will be seen that the thin film formed of the compound
mentioned above is excellent over the material used
heretofore such as, for example, Y_2O_3 , Al_2O_3 and
 Si_3N_4 whose values of $E_b \cdot \epsilon_Y$ are about 50×10^6 V/cm,
 30×10^6 V/cm and 70×10^6 V/cm, respectively. In the
15 compound expressed by the general formula of AB_2O_6 ,
Nb and Ta which are most stable in pentavalence are pre-
ferable as the element represented by B. Among the diva-
lent elements represented by A, Sr, Ba and Pb are very
preferable. Above all, PbTa_2O_6 and PbNb_2O_6 where the
20 element represented by A is Pb and whose values of $E_b \cdot \epsilon_Y$
are 150×10^6 V/cm and 120×10^6 V/cm, respectively,
provide very excellent thin film materials for the EL
element. The thin film is formed by an RF sputtering
method with a ceramic being used as a target. As the
25 temperature of the substrate on which the thin film is
to be formed is higher, the value of ϵ_Y of the thin
film as formed becomes correspondingly greater. The

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1 dielectric breakdown field intensity E_b assumes a substantially constant value when the temperature of the substrate is lower than about 400°C and is gradually decreased when the substrate temperature is elevated to
5 a higher temperature. The value of $E_b \cdot \epsilon_\gamma$ becomes greatest when the temperature of the substrate is approximately at 400°C . In the range of temperature mentioned above, no adverse influence will be exerted to the phosphor thin film. Besides, glass may be used
10 as the material for the substrate without giving rise to a problem such as thermal deformation of the substrate. Moreover, no turbidity in white will be produced due to the growth of particles.

Unless the temperature of the substrate is
15 sufficiently high, the thin film will be found to be amorphous when investigated by means of X-ray diffraction. Through chemical analysis and phosphor X-ray analysis, it has been ascertained that the thin film has a composition substantially coinciding with the general
20 formula of AB_2O_6 .

In general, various defects are produced in the thin film by pinholes, dusts and the like. When a voltage is applied to the dielectric thin film, dielectric breakdown is likely to take place at the
25 defective locations at a lower voltage rather than the indefective locations.

The dielectric breakdown may generally be

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1 classified into two types. One is the dielectric
breakdown of self-healing type. More specifically,
referring to Fig. 1, an upper electrode 15 overlying a
location 16 where the dielectric breakdown has occurred
5 is eliminated away over an area of several ten μm under
discharging energy, wherein the upper electrode 15 is
disconnected from a lower electrode 12. The dielectric
breakdown occurring in the dielectric thin film of the
composition expressed by the general formula AB_2O_6 where
10 A represents a divalent metal element and B represents a
pentavalent metal element is of this type. A numeral 11
denotes a substrate, and 13 denotes a dielectric thin
film. The other is the dielectric breakdown of the
self-healing type. As is shown in Fig. 2, the upper
15 electrode 25 is eliminated away only to such a small
degree that the upper electrode 25 is electrically
short-circuited to the lower electrode 22 through a hole
26 formed by the dielectric breakdown. When the voltage
continues to be applied in this state, the dielectric
20 breakdown may spread over the whole dielectric film.
The dielectric thin film containing perovskite type
titanate as a main component belongs to this type.

As the thickness of the upper electrode is
decreased, the dielectric breakdown is more unlikely to
25 occur. However, if the thickness is decreased
excessively, resistance of the electrode is increased,
to a disadvantage. Accordingly, the electrode should

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1 have a thickness of several tens nm at minimum.
Electrode material such as Au, Zn, Al and others is
most likely to undergo the dielectric breakdown of the
self-healing type. However, there exist some dielec-
5 tric thin film in which no dielectric breakdown of
the self-healing type takes place even when the
electrode of Au, Zn, Al or the like in thickness of
several tens nm. This dielectric breakdown is ascri-
bable to the inherent nature of the material. Although
10 the reason can not be explained, it is seen that the
aspect of the arc-discharge which is produced upon
dielectric breakdown and effective to eliminate away the
material of the upper electrode differs between the film
in which dielectric breakdown of the self-healing type
15 will occur and the film whose dielectric breakdown is
not of the self-healing nature.

In case the dielectric thin film whose
dielectric breakdown is of the self-healing type is
used as the dielectric thin film formed on the phosphor
20 layer of the AC-driven thin film EL element, the
dielectric breakdown occurring at the defective portion
is of the first mentioned type. The material of the
upper electrode is eliminated away over an area of
several tens μm . Since an eliminated pinhole can not
25 be visibly recognized, the dielectric breakdown of
the self-healing type presents no practical problem.
Since the dielectric thin film of the composition

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1 expressed by the general formula of AB_2O_6 (where A
represents a divalent metal element and B represents
a pentavalent metal element) is susceptible to the
dielectric breakdown of this type, it is preferred as
5 the dielectric thin film for the AC-driven thin film EL
element also in respect to the dielectric breakdown. On
the other hand, when the dielectric film whose
dielectric breakdown is not of the self-healing type
is formed on the phosphor layer of the AC-driven thin
10 film EL element, the dielectric breakdown occurring at
the defective portion is of the second mentioned type.
The dielectric breakdown is likely to spread over the
whole pixels, producing a visible deficiency. In the
case of an X-Y matrix array, a line defect will be
15 resulted. Although the thin film of perovskite type
titanate can be easily fabricated with a large value of
 ϵ_r and exhibit E_b of a large value at the locations
~~where no defects due to the pinholes and dusts are pre-~~
sent, this film is insusceptible to the dielectric
20 breakdown of the self-healing type. In particular, in
the case of the thin film of strontium titanate or
barium titanate having ϵ_r of a great value, the
dielectric breakdown of the self-healing type is dif-
ficult to occur, th se thin films w re not used for the
25 AC-driven thin film EL element. However, when the
dielectric thin film of the composition expressed by the
general formula of AB_2O_6 mentioned before is formed on

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1 the thin film of the above mentioned type, the
dielectric breakdown occurring due to the pinholes and
dusts is of the self-healing nature, to an advantage.
In this way, by using a composite dielectric film formed
5 by superposing a dielectric thin film having a larger
value of $E_b \cdot \epsilon_\gamma$ than the film expressed by the general
formula of AB_2O_6 and insusceptible to the self-healing
type dielectric breakdown and the aforementioned
dielectric thin film expressed by the general formula of
10 AB_2O_6 onto each other, the dielectric breakdown takes
place in the form of the self-healing breakdown, while
 $E_b \cdot \epsilon_\gamma$ of a larger value than that of the aforementioned
dielectric thin film represented by the general formula
of AB_2O_6 can be assured. It is desirable that $E_b \cdot \epsilon_\gamma$ of
15 the dielectric thin film insusceptible to the self-
healing type dielectric breakdown is not smaller than
80.

Next, exemplary embodiments of the present
invention will be described by referring to the
20 drawings.

For facilitating the understanding, descrip-
tion will be made in conjunction with an example for
comparison. Fig. 3 shows the example for comparison,
and Fig. 4 shows an exemplary embodiment of the present
25 invention. As is apparent from the drawings, Y_2O_3 -films
33 and 43 each of 40 nm in thickness were formed by an
electron beam evaporating method on glass substrates 31

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1 and 41 deposited with transparent electrodes 32 and 42
of ITO (indium tin oxide), respectively. Subsequently,
phosphor layers 34 and 44 of ZnS:Mn were formed through
simultaneous evaporation of ZnS and Mn. Film thickness
5 is 600 nm. Heat treatment was carried out at 580°C in
vacuum for one hour. The elements was divided into five
elements one 1 of which was used as a specimen for com-
parison and a Y_2O_3 -film 35 of 400 nm thick was formed,

as is shown in Fig. 3. On the other hand, the element-2
10 was formed with a Ta_2O_5 -film 45 of 30 nm in thickness
for the protection of ZnS:Mn by an electron beam eva-
porating method, as is shown in Fig. 4, in accordance
with an embodiment of the present invention.

Subsequently, a film 46 of PbNb_2O_6 was formed through
15 magnetron RF sputtering by using a ceramic of PbNb_2O_6 as
a target. The atmosphere for the sputtering contains
 O_2 and Ar at the ratio of 1:4 at a pressure of 0.6Pa.

The temperature of the substrate is 420°C and the film
thickness is 700 nm. According to another embodiment of
20 the present invention, the element 3 was formed with a
film of PbTa_2O_6 in thickness of 700 nm on the same con-
ditions as in the case of the element 2 except that a
target of PbTa_2O_6 was employed in place of PbNb_2O_6 .

In accordance with still another embodiment of
25 the present invention, the element 4 was formed with a
film of BaTa_2O_6 in thickness of 500 nm on the same con-
ditions as in the case of the element 2 except that

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1 BaTa₂O₆ was used in place of PbNb₂O₆ as the target.

----- According to a further embodiment of the -----
present invention, the element 5 was formed with a film
of SrTa₂O₆ in thickness of 450 nm on the same conditions
5 as in the case of the element 2 except that SrTa₂O₆ was
used in place of PbNb₂O₆ as the target.

The PbNb₂O₆-film, the PbTa₂O₆-film, the
BaTa₂O₆-film and the SrTa₂O₆-film fabricated on the
aforementioned conditions have characteristically E_b of
10 2.2 x 10⁶ V/cm, 2.6 x 10⁶ V/cm, 5.1 x 10⁶ V/cm and
5.6 x 10⁶ V/cm, respectively, and ε_γ of 70, 48, 27 and
25, respectively.

As is shown in Figs. 3 and 4, thin films of Al
were deposited through vaporization to form light
15 reflecting electrodes 36 and 47.

Each of the EL elements fabricated in the
manner described above was driven by applying a sine
wave voltage of a frequency of 5 KHz across the elec-
trodes. The voltage at which brightness was substan-
20 tially saturated in the stable state was 150 V in the
case of the element 1, 100 V in the case of the element
2, 110 V in the case of the element 3, 125 V in the case
of the element 4 and 125 V in the case of the element 5.
The saturated brightness was about 3000 cd/m² in all of
25 the five elements.

Next, an embodiment of this invention
according to which an AC-driven thin film EL element

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1 having a dielectric layer only on one surface of a
phosphor layer and in which tungsten bronze type
composite oxide film is employed will be described by
referring to Fig. 5. A ZnO-film 53 having a thickness
5 of 50 nm was formed by a sputtering method on a glass
substrate 51 deposited with a transparent electrode 52
of ITO. The film 53 of ZnO has a resistivity of
 $8 \times 10^{-3} \Omega \cdot \text{cm}$ and serves as a second electrode layer for
preventing diffusion of In and Sn into ZnS from the
10 transparent electrode 52 of ITO. Subsequently, ZnS and
Mn were simultaneously evaporated to form a phosphor
layer 54 of ZnS:Mn in thickness of 450 nm. Heat treat-
ment was conducted at 580°C in vacuum for an hour.
Further, a film 55 of Y_2O_3 having thickness of 20 nm was
15 formed by an electron beam evaporating method for pro-
tecting the phosphor layer 54 of ZnS:Mn. Subsequently,
a PbNb_2O_6 -film 56 was formed by a magnetron RF sput-
tering method by using ceramic of PbNb_2O_6 as a target.
Composition of the sputtering atmosphere is $\text{O}_2:\text{Ar} = 1:1$
20 (in volume ratio), and the pressure thereof is 1.3 Pa.
The temperature of the substrate is 320°C. film
thickness is 500 nm. The film 56 of PbNb_2O_6 fabricated
on the conditions mentioned above has characteristically
 E_b of $2.5 \times 10^6 \text{ V/cm}$ and ϵ_r of 56. Finally, an Al-thin
25 film 57 was formed through evaporation as light
reflecting electrode.

The EL element manufactured in the manner

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1 described above was driven by applying a sine wave
voltage of 5 KHz between the electrodes. Brightness
was substantially saturated at about 70 V. In the
stable state, brightness was 1900 cd/m².

5 A further embodiment of this invention will be
described with the aid of Fig. 6.

As is shown in Fig. 6, a glass substrate 61
having a transparent electrode 62 of ITO was deposited
with a Y₂O₃-film 63 in thickness of 40 nm through
10 electron beam evaporation. Subsequently, a phosphor
layer 64 of ZnS:Mn was formed in thickness of 1.0 μ m by
simultaneously evaporating ZnS and Mn through vacuum
vapor deposition. Heat treatment was conducted at 580°C
in vacuum for an hour. Thereafter, a Ta₂O₅-film 65 is
15 deposited in thickness of 40 nm through electron beam
evaporation for protecting the film of ZnS:Mn. The
element is divided into two, one of which was deposited
with a SrTiO₃-film in thickness of 1.4 μ m while the
other was deposited with a BaTiO₃-film in thickness of
20 1.6 μ m by a magnetron RF sputtering method. A mixed gas
of O₂ and Ar was used as the sputtering gas at pressure
of 8×10^{-1} Pa. The temperature of the substrate at that
time is 420°C. Additionally, a PbNb₂O₆-film 67 was depo-
sited in thickness of 0.4 μ m by a magnetron RF sput-
25 tering method. A mixed gas containing O₂ and Ar at the
ratio of 1 to 1 was used as the sputtering gas at a
pressure of 0.6 Pa. A sintered body of PbNb₂O₆ was used

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1 as the target. The temperature of the substrate is
380°C. A film 68 of Al was deposited in thickness of
70 nm to form the upper electrode. A voltage was
applied between the electrodes of the thin film EL ele-
5 ment thus manufactured and the applied voltage was
progressively increased. Before brightness was pro-
duced, dielectric breakdowns of small degree occurred at
defective portions to form holes in diameter of about
30 μm in the Al-film 68 by elimination of the film
10 material. The dielectric breakdowns were all of the
self-healing type. The number of the breakdowns was
0.5/cm² in both elements. When the elements were driven
by applying an AC pulse voltage of 5 KHz. Both elements
were driven into the state in which brightness was
15 substantially saturated when zero-to-peak voltage of
about 230 V was applied. The brightness was about
7000 cd/m².

INDUSTRIAL APPLICABILITY

20 As will be appreciated from the foregoing, the
thin film electroluminescent element according to the inven-
tion can be operated stably with a low driving voltage.

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CLAIMS

1. A thin film electroluminescent element comprising a phosphor thin film, a dielectric thin film disposed on at least one surface of said phosphor thin film, and electrodes for applying a voltage across said films, characterized in that said dielectric thin film is constituted by a dielectric material having composition expressed by a general formula of AB_2O_6 where A represents a divalent metal element and B represents a pentavalent metal element.

2. A thin film electroluminescent element according to claim 1, characterized in that the divalent metal element A is at least one selected from a group consisting of Pb, Sn, Mg, Ca, Sr, Ba, Zn and Cd, and that the pentavalent metal element B is at least one of Ta and Nb.

3. A thin film electroluminescent element according to claim 1, characterized in that the divalent metal element A is at least one selected from a group consisting of Pb, Sr and Ba, and that the pentavalent metal element B is at least one of Ta and Nb.

4. A thin film electroluminescent element according to claim 1, characterized in that the divalent metal element A is Pb and that the pentavalent metal element B is at least one of Ta and Nb.

5. A thin film electroluminescent element according to claim 1, characterized in that the

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dielectric thin film is constituted by a first dielectric thin film expressed by the general formula of AB_2O_6 (where A represents a divalent metal element and B represents a pentavalent metal element) and a second dielectric thin film which has a product $E_b \cdot \epsilon_r$ of dielectric breakdown electric field intensity E_b and dielectric constant ϵ_r , said product being not smaller than 80, and which is insusceptible to dielectric breakdown of self-healing type.

6. A thin film electroluminescent element according to claim 5, characterized in that the second dielectric thin film insusceptible to the dielectric breakdown of the self-healing type is formed of a dielectric material containing perovskite type titanate as a main component.

7. A thin film electroluminescent element according to claim 5 or 6, characterized in that the divalent metal element A is at least one selected from a group consisting of Pb, Sn, Mg, Ca, Sr, Ba, Zn and Cd, and that the pentavalent metal element B is at least one of Ta and Nb.

8. A thin film electroluminescent element according to claim 5 or 6, characterized in that the divalent metal element A is at least one selected from a group consisting of Pb, Sr and Ba, and that the pentavalent metal element B is at least one of Ta and Nb.

9. A thin film electroluminescent element

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according to claim 5 or 6, characterized in that the
divalent metal element is Pb, and that the pentavalent
metal element is at least one of Ta and Nb.

FIG. 1

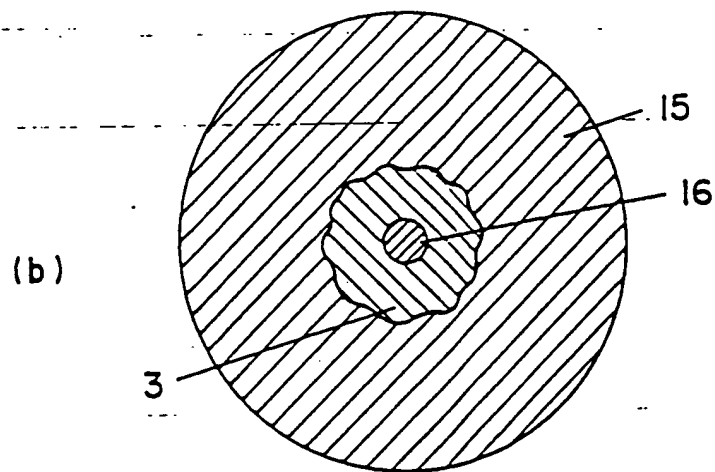
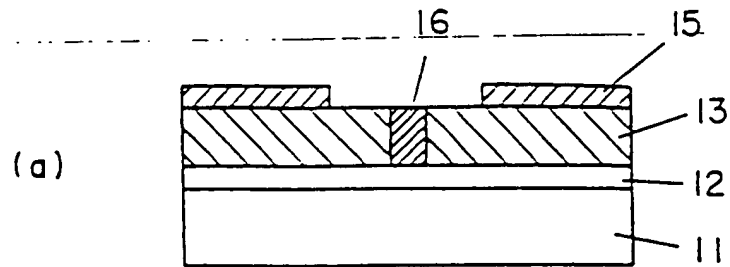


FIG. 2

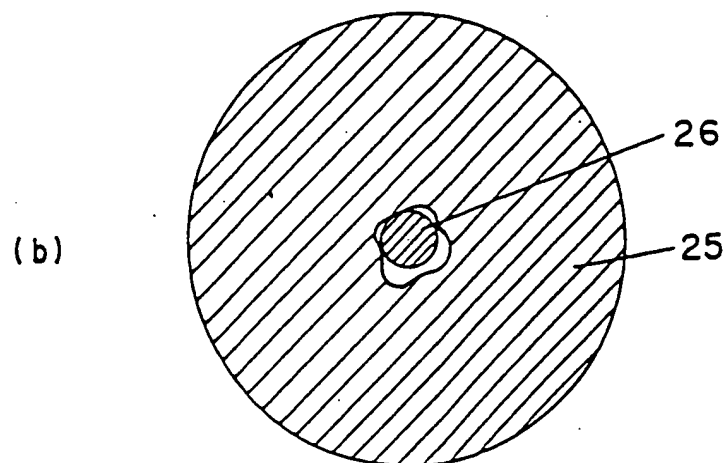
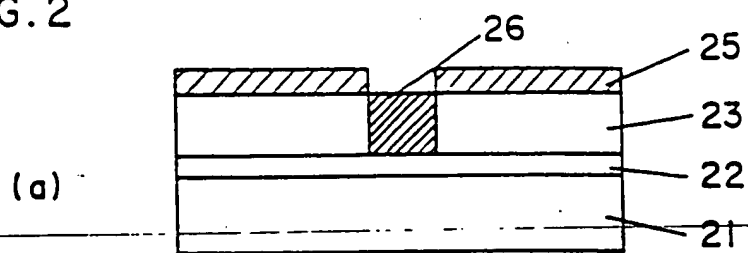


FIG. 3

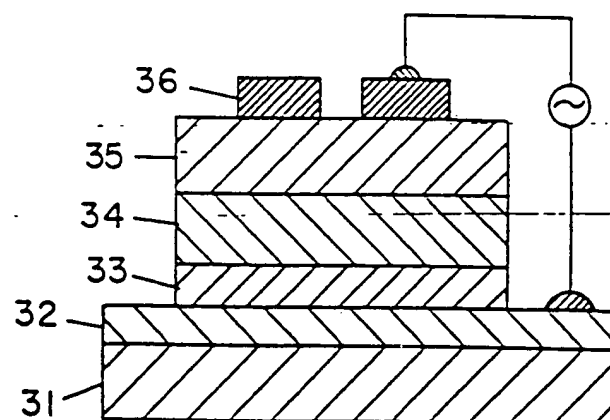


FIG. 4

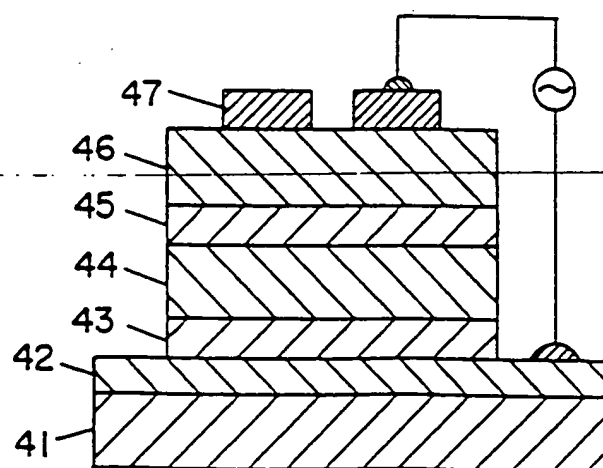


FIG. 5

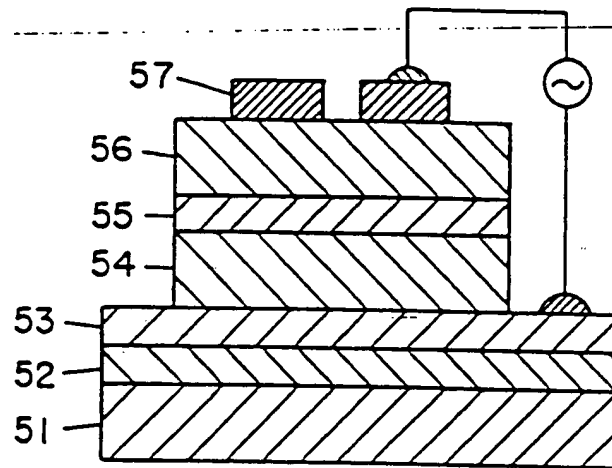
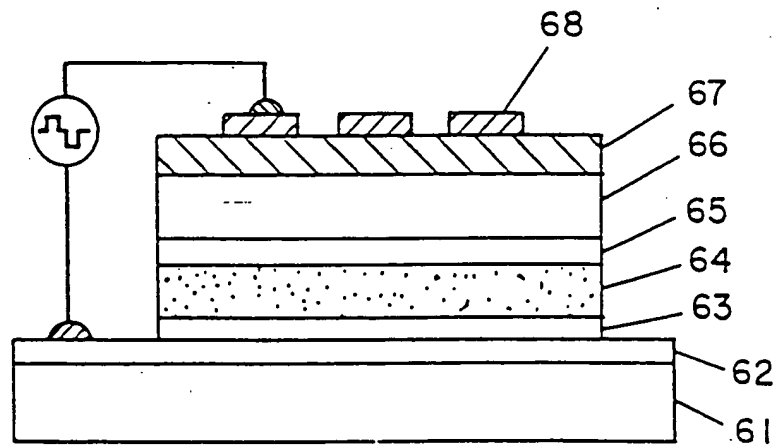


FIG. 6



LIST OF REFERENCE SYMBOLS IN DRAWINGS

- 11 substrate
- 12 lower electrode
- 13 dielectric thin film susceptible to dielectric
breakdown of self-healing type
- 15 upper electrode
- 16 location where dielectric breakdown occurred
- 21 substrate
- 22 lower electrode
- 23 dielectric thin film susceptible to dielectric
breakdown of self-healing type .
- 25 upper electrode
- 26 hole formed by dielectric breakdown
- 31 glass substrate
- 32 transparent electrode
- 33 Y_2O_3 -film
- 34 phosphor layer of ZnS:Mn
- 35 Y_2O_3 -film
- 36 light reflecting electrode
- 41 glass substrate
- 42 transparent electrode
- 43 Y_2O_3 -film
- 44 phosphor layer of ZnS:Mn
- 45 Ta_2O_3 -film
- 46 $PbNb_2O_6$ -film
- 47 light reflecting electrode
- 51 glass substrate

INTERNATIONAL SEARCH REPORT

0111568

International Application No

PCT/JP83/00164

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all)

According to International Patent Classification (IPC) or to both National Classification and IPC
Int. Cl.³ H01B 3/12, H01G 4/08, H05B 3/22

II. FIELDS SEARCHED

Minimum Documentation Searched *

Classification System

Classification Symbols

I P C

H01B 3/12, H01G 4/08, H05B 3/22

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched *

Jitsuyo Shinan Koho	1926 - 1983
Jitsuyo Shinan Kokai Koho	1971 - 1983

III. DOCUMENTS CONSIDERED TO BE RELEVANT **

Category *	Citation of Document, ** with indication, where appropriate, of the relevant passages **	Relevant to Claim No. **
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A	GB,A, 798,503 (Thorn Electrical Industries Ltd.) 23. July. 1958 (23. 7. 58) Page 2, lines 14 to 19	1 - 4
Y	JP,B1, 32-1886 (General Electric Co.) 22. March. 1957 (22. 3. 57)	1 - 4
Y	JP,A, 55-10447 (Nippon Electric Co., Ltd.) 24. January. 1980 (24. 1. 80)	1 - 4
Y	JP,A, 57-35891 (Fujitsu Ltd.) 3. March. 1982 (3. 3. 82)	5 - 9
Y	JP,A, 56-45595 (Fujitsu Ltd.) 25. April. 1981 (25. 4. 81) Column 7, lines 1 to 4	6

* Special categories of cited documents: **

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- O- document relating to an oral disclosure, use, exhibition or other means
- P- document published prior to the international filing date but later than the priority date claimed

- T- later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- X- document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step
- Y- document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- Z- document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search *

August 11, 1983 (11.08.83)

Date of Mailing of this International Search Report *

August 29, 1983 (29.08.83)

International Searching Authority *

Signature of Authorized Officer **